DART AEROSPACE
Dart Hawkesbury
1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada
Tel (613) 632-5200

Purchasing Receipts

PO No	Supplier	Line Item No	Rel No	Terms	Purchased Item	Description	For Part No	Project	Equipment ID	Order Qty	Due Date	Received Quantity	Accounting Job No	Container No	Status	Receive Date	Price/Unit	Aging Days	Past Due	Total	Supplier Name
PO040358	ACI001-VC	1	1	Net 30	MT-4140-S-0.500X10.000	AISI 4140 Steel Sheet/Plate : AISI 4140N STEEL SHEET OR PLATE AS PER ASTM A829 OR AMS 6395 MIN: ROCKWELL C = 28 RC MAX: ROCKWELL C = 32 RC				8	7/17/2018	8		S093453	Stock	7/18/2018	$ 51.82 / ft	0		$414.54	Acier Ouellette Inc.
		2			MT-4140-S-1.750X12.000	AISI 4140 Steel Sheet/Plate MATERIAL: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc ASTM A829, AMS 6395				6		6		S093454	Stock	7/18/2018	$ 186.85 / ft	0		$1,121.10	Acier Ouellette Inc.
									Total:	14		14								$1,159.79	

Plex 7/18/2018 4:32 PM dart.Tollis.Andrew

ACIER OUELLETTE INC.
935, Boul. du Hâvre
Salaberry de Valleyfield (Québec) J6S 5L1
Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248
Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

DELIVERY - CLIENT

CO00097791

Billed to
DART AEROSPACE LTD

1270 , ABERDEEN ST.
HAWKESBURY, Ontario, K6A 1K7

Instruction F-M

Shipped to
DART AEROSPACE LTD

, Ontario,

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Delivery Route 5

Customer N°	CLI0001056
Date	2018/06/29
Delivery date	**2018/07/17**
Your order N°	040358
Processed by	Eric Kaehlert
Salesman	
Carrier	OUELLETTE VALLEYFIELD
Credit Terme	Net 30 Days

Product Description	Weight	Qty	UM	PCS NB CMD	PCS NB EXP	PCS NB B/O	Internal Use Only IN	I	S	C	OUT
1 PLATE 4140 HEAT TREAT 1/2 NS P4140-12H **8509** *1 PC 10" X 96" ** CERTIFICATE ** *LINE#1* *AC17776-EU-2018-07-16* *Heat : 300188*	136.20	6.67	PI2		1x 10"x96"						
2 PLATE 4140 HEAT TREAT 1 3/4 NS P4140-134H **8507** *1 PC 12" X 72" ** CERTIFICATE ** *LINE: 2* *AC-17776-EU-2018-07-16* *Heat : 295845*	428.82	6.00	PI2		1x 12"x72"						

Total Weight (Lbs) : 565.02 NIR : R-109516-6

Conditions :
All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to a 25% restocking charge.

Prepared By :	Verified By :	Delivered By :	Time	Customer's Signature	Date (Y M D)
					18 07 18

DART AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER
PO040358

Supplier: ACI001-VC
Acier Ouellette Inc.
935 Boul. Du Havre
Valleyfield
QC
J6S 5L1 Canada
Phone: 800 667 4248
Fax: 450 377 5696

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040358
PO Date: 6/28/18
Due Date: 7/5/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Lavoie, ChantalPhone: clavoie@dartaero.com
Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments: quotation no sou0116430

E-MAILED JUN 28 2018

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		MT-4140-S-0.500X10.000		AISI 4140 Steel Sheet/Plate : AISI 4140N STEEL SHEET OR PLATE AS PER ASTM A829 OR AMS 6395 MIN: ROCKWELL C = 28 RC MAX: ROCKWELL C = 32 RC	Firmed	7/13/18	8 ft	0 ft	8 ft	$51.8175/ft	$414.54
							8ft			AC 18/07/18	
2		MT-4140-S-1.750X12.000		AISI 4140 Steel Sheet/Plate MATERIAL: AISI 4140 / 4142 STEEL SHEET OR PLATE MINIMUM ROCKWELL C = 28 Rc MAXIMUM ROCKWELL C = 32 Rc ASTM A829, AMS 6395	Firmed	7/13/18	6 ft	0 ft	6 ft	$186.85/ft	$1,121.10
							6ft			AC 18/07/18	
3		M6061T6S.250X6.250		6061-T651 Sheet 0.250" Thick Plate x 6.250" Wide : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	7/5/18	6 ft	0 ft	6 ft	$11.335/ft	$68.01
							6ft			AC 15/07/18	

Line Item Note saw cut included in price

PURCHASE ORDER

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
4		M6061T6S0.750X06.500		6061T6 Sheet 0.750 X 6.500 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	7/5/18	6 ft	0 ft	6 ft	$36.208333/ft	$217.25
5		M6061T6S.250		6061T6 Sheet .250 : MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 receive sf	Firmed	7/5/18	32 sf	0 sf	32 sf	$15.22375/sf	$487.16
6		M304S20GA		304/316 .040 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240 receive sf	Firmed	7/5/18	256 sf	0 sf	256 sf	$4.9604296/sf	$1,269.87
7		M304S18GA		304/316 .050 Sheet : MATERIAL: AISI 304/316 SS SHEET ANNEALED AS PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240	Firmed	7/5/18	192 sf	0 sf	192 sf	$6.2419479/sf	$1,198.45
8		M304R0.375		304 Round Bar 0.375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276 NOTE: AISI 303 NOT ACCEPTABLE receive ft	Firmed	7/5/18	24 ft	0 ft	24 ft	$1.191666/ft	$28.60
9		M303R0.750		303 Round Bar 0.750 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	7/5/18	96 ft	0 ft	96 ft	$5.1360416/ft	$493.06
10		M303R0.250		303 Round Bar 0.250" : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE	Firmed	7/5/18	36 ft	0 ft	36 ft	$0.58611/ft	$21.10
11		M303R1.000		303 Round Bar 1.00 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	7/5/18	12 ft	0 ft	12 ft	$8.7025/ft	$104.43

PURCHASE ORDER

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
12		M303R1.375		M303R1.375 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ft	Firmed	7/5/18	12 ft	0 ft	12 ft	$18.99/ft	$227.88
13		M6061T6R0.625		6061-T6 Round Bar .625" : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	7/5/18	100 ft	0 ft	100 ft	$1.2489/ft	$124.89
14		M6061T6R1.625		6061T6 Round Bar 1.625 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	7/5/18	12 ft	0 ft	12 ft	$13.104166/ft	$157.25
15		M6061T6R2.375		6061-T6 Round Bar 2.375" : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	7/5/18	12 ft	0 ft	12 ft	$24.44/ft	$293.28
16		M6061T6R0.750		6061-T6 Round Bar .750" : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	7/5/18	80 ft	0 ft	80 ft	$1.547875/ft	$123.83

PURCHASE ORDER

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
17		M6061T6R0.563		6061-T6 Round Bar .563 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117 4128/4115/4116 OR QQ-AA-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B221 OR ASTM B221 receive ft	Firmed	7/5/18	80 ft ✓ 84 ft	0 ft	80 ft	$1.18375/ft AT 18/07/10	$94.70
18		M6061T6B1.000X04.000		6061-T6 Bar 1.00 X 4.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	7/5/18	36 ft ✓ 36 ft	0 ft	36 ft	$16.234761/ft AT 18/07/10	$584.45
19		M6061T6B1.000X02.000		6061-T6 Bar 1.00 X 2.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	7/5/18	12 ft ✓ 12 ft	0 ft	12 ft	$7.1025/ft AT 18/07/10	$85.23
20		M6061T6B1.000X06.000		6061T6 Bar 1.00 X 6.00 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	7/5/18	60 ft ✓ 60 ft	0 ft	60 ft	$20.861666/ft AT 18/07/10	$1,251.70
21		M6061T6B2.000X2.500		6061T6 Bar 2.000 X 2.500 : MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 receive ft	Firmed	7/5/18	12 ft ✓ 12 ft	0 ft	12 ft	$24.416666/ft AT 18/07/10	$293.00

Grand Total: $8,659.79

Order Notes

PURCHASE ORDER

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)
A026 certification of material conformance
A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

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97791 Dart 17776N

Chemical certification
Certification chimique

Order Num / No. Commande	Vendor / Fournisseur	Country of origin / Pay d'origine	Date	Heat / coulée	Material ID # / No matérie
AC-17776	46	SLOVENIA	04/28/17	300188	

Grade / Nuance	Conditions
4140 PLT	HEAT TREATED; Q&T E+VD

Shape / Forme	Size / Dimension	Specifications
PLT	0.500	ASTM A829/A829M

Chemical composition / Analyse chimique

	Carbon (C)	Silicon (Si)	Manganese (Mn)	Phosphorus (P)
Mini / maxi	0.3700 / 0.4400	0.1500 / 0.3500	0 6500 / 1.1000	0.0100 / 0.0190
Actuel %	0.400	0.227	0.814	0.008

	Sulphur (S)	Chromium (Cr)	Nickel (Ni)	Molybdenum (Mo)
Mini / maxi	0.0200 / 0.0400	0.7500 / 1.2000	0 1000 / 0.2000	0.1500 / 0 2500
Actuel %	0.001	0.970	0.240	0.170

	Cooper (Cu)	Vanadium (V)	Aluminum (Al)	Tungsten (W)
Mini / maxi	0.1900 / 0.2900	0.0400 / 0.0500	0.0000 / 0.0000	0.0000 / 0 0000
Actuel %	0.178	0.035	0.025	0.000

	Cobalt (Co)	Titanium (Ti)			
Mini / maxi	0.0000 / 0.0000	0.0000 / 0.0000	0.0000 / 0.0000	0.0000 / 0.0000	0.0000 / 0.0000
Actuel %	0.000	0.000	0.000	0.000	0.000

Mechanical properties / Propriétés Mécaniques

Yield strenght / Élasticité	Tensile / Rés. à la traction	Elongation / Allon. (%)	Red. of area / Surface (%)	RC	Surface Hd / Dureté
0.000 PSI	0.000 PSI	0.00	0.00		316 BHN

Note:

We certify that the above data has been verified and are conform to an original mill or supplier certificate supplied to us with the material

Nous certifions que les données ci haut on été vérifier et sont conformes d'après un certificat originale qui nous a été fourni par notre fournisseur.

MS

Prepared by: / Préparé par:

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	18-544	18.2.13	VM	ML

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 4140 / 4142 STEEL SHEET OR PLATE
MINIMUM ROCKWELL C = 28 Rc
MAXIMUM ROCKWELL C = 32 Rc

SPECIFICATION: ASTM A829, AMS 6395

PART NUMBER: MT-4140-S-[T.TTT] x [W.WWW]
WHERE "T.TTT" = THICKNESS IN INCHES
WHERE "W.WWW" = WIDTH IN INCHES (OPTIONAL FOR SPECIFYING CUT PLATE)

EX. 0.063" THICK SHEET = MT-4140-S-0.063
EX. 3.5" WIDE BY 0.500" THICK PLATE = MT-4140-S-0.500X3.500

DART AEROSPACE Hawkesbury, Ontario Canada

TITLE: AISI 4140 / 4142 STEEL SHEET OR PLATE

PART NO: MT-4140-S REV: A

TOOL NO.: -

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES INTERPRET PER ASME Y14.5M-2003 DIMENSIONS APPLY AFTER FINISHING

	INITIALS AND DATE
DESIGNED BY:	VM 2/13/2018
DRAWN BY:	VM 02/13/2018
CHECKED BY:	VM 02/13/2018
MFG REVIEW BY:	DO 02/13/2018
APPROVED BY:	ML 02/14/2018

TOLERANCES: .XXX ± .005, .XX ± .01, .X ± .1, FRACTIONS ± 1/8, ANGLES ± .5°, SURFACE ROUGHNESS

SCALE: NTS SHEET 1 OF 1

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-4140-S-0.500x10.000

PO / BATCH NO.: PO 040358/509353

DATE: 18/07/18

MATERIAL CERT REC'D: Yes

QUANTITY RECEIVED: 8'

QUANTITY INSPECTED: 8'

QUANTITY REJECTED: Ø

THICKNESS ORDERED: 0.500"

THICKNESS RECEIVED: 0.500"

SHEET SIZE ORDERED: 10"x8'

SHEET SIZE RECEIVED: 10"x8'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	(N)	
CORRECT FINISH	(Y)	N	
CORROSION	Y	(N)	
CORRECT GRAIN DIRECTION	(Y)	N	
CORRECT MATERIAL PER M-DRAWING	(Y)	N	AS1/4 A829
CORRECT THICKNESS	(Y)	N	
PHOTO REQUIRED	Y	(N)	
CORRECT REF # TO LINK CERT	(Y)	N	HT: 300188
CORRECT MATERIAL IDENTFICATION	(Y)	N	
CORRECT M# ON THE MATERIAL	(Y)	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	(N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	(N)	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK.
RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY:	SIGNED OFF BY:
DATE:	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

97791 DART 17776N

Chemical certification
Certification chimique

Order Num / No. Commande	Vendor / Fournisseur	Country of origin / Pay d'origine	Date	Heat / coulée	Material ID # / No. matérie
AC-17776	46	SLOVENIA-EU	05/02/16	295845	

Grade / Nuance	Conditions
4140 PLT	QUENCHED AND TEMPERED, SAW CUT

Shape / Forme	Size / Dimension	Specifications
PLT	1.750	ASTM A829/A826M

Chemical composition / Analyse chimique

	Carbon (C)	Silicon (Si)	Manganese (Mn)	Phosphorus (P)
Mini / maxi	0.3700 / 0 4400	0.1500 / 0.3500	0.6500 / 1.1000	0 0100 / 0 0190
Actuel %	0.421	0.261	0.753	0.011

	Sulphur (S)	Chromium (Cr)	Nickel (Ni)	Molybdenum (Mo)
Mini / maxi	0.0200 / 0.0400	0.7500 / 1.2000	0.1000 / 0.2000	0 1500 / 0.2500
Actuel %	0.001	0.980	0.170	0.160

	Cooper (Cu)	Vanadium (V)	Aluminum (Al)	Tungsten (W)
Mini / maxi	0.1900 / 0.2900	0.0400 / 0.0500	0.0000 / 0.0000	0.0000 / 0 0000
Actuel %	0.197	0.037	0.024	0.000

	Cobalt (Co)	Titanium (Ti)			
Mini / maxi	0.0000 / 0.0000	0.0000 / 0 0000	0 0000 / 0 0000	0.0000 / 0 0000	0.0000 / 0.0000
Actuel %	0.000	0.000	0.000	0.000	0.000

Mechanical properties / Propriétés Mécaniques

Yield strenght / Élasticité	Tensile / Rés. à la traction	Elongation / Allon. (%)	Red. of area / Surface (%)	RC	Surface Hd / Dureté
0.000 PSI	0.000 PSI	0.00	0.00		285 BHN

Note:

We certify that the above data has been verified and are conform to an original mill or supplier certificate supplied to us with the material

Nous certifions que les données ci haut on été vérifier et sont conformes d'après un certificat originale qui nous a été fourni par notre fournisseur.

MJ

Prepared by: / Préparé par:

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
A	NEW ISSUE	18-544	18.2.13	VM	ML

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL : AISI 4140 / 4142 STEEL SHEET OR PLATE
MINIMUM ROCKWELL C = 28 Rc
MAXIMUM ROCKWELL C = 32 Rc

SPECIFICATION: ASTM A829, AMS 6395

PART NUMBER: MT-4140-S-[T.TTT] x [W.WWW]
WHERE "T.TTT" = THICKNESS IN INCHES
WHERE "W.WWW" = WIDTH IN INCHES (OPTIONAL FOR SPECIFYING CUT PLATE)

EX. 0.063" THICK SHEET = MT-4140-S-0.063
EX. 3.5" WIDE BY 0.500" THICK PLATE = MT-4140-S-0.500X3.500

DART AEROSPACE Hawkesbury Ontario Canada

TITLE: AISI 4140 / 4142 STEEL SHEET OR PLATE

PART NO.: MT-4140-S | REV: A

TOOL NO.: -

UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES. INTERPRET PER ASME Y14.5M-2009. DIMENSIONS APPLY AFTER FINISHING

	INITIALS AND DATE
DESIGNED BY:	VM 2/13/2018
DRAWN BY:	VM 02/13/2018
CHECKED BY:	VM 02/13/2018
MFG REVIEW BY:	DD 02/13/2018
APPROVED BY:	ML 02/14/2018

TOLERANCES: .XXX ± .005, .XX ± .01, .X ± .1, FRACTIONS ± 1/8, ANGLES ± .5°, SURFACE ROUGHNESS

SCALE: NTS | SHEET 1 OF 1

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MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MT-4140-S-1.750x12.000 PO / BATCH NO.: P0040358/5093454

DATE: 18/07/18

MATERIAL CERT REC'D: Yes

QUANTITY RECEIVED: 6'

QUANTITY INSPECTED: 6'

QUANTITY REJECTED: Ø

THICKNESS ORDERED: 1.750"

THICKNESS RECEIVED: 1.750"

SHEET SIZE ORDERED: 12" x 6'

SHEET SIZE RECEIVED: 12" x 6'

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	N	
CORRECT FINISH	Y	N	
CORROSION	Y	N	
CORRECT GRAIN DIRECTION	Y	N	
CORRECT MATERIAL PER M-DRAWING	Y	N	ASTM A829
CORRECT THICKNESS	Y	N	
PHOTO REQUIRED	Y	N	
CORRECT REF # TO LINK CERT	Y	N	HT: 295845
CORRECT MATERIAL IDENTFICATION	Y	N	
CORRECT M# ON THE MATERIAL	Y	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	N	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
	HRC	HRB	DUR A	DUR D	WEBSTER
TYPE OF MATERIAL					
SIZE OF TEST SAMPLE					
HARDNESS / DUROMETER READING					

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: AT	SIGNED OFF BY:
DATE: 18/07/18	DATE:

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in